

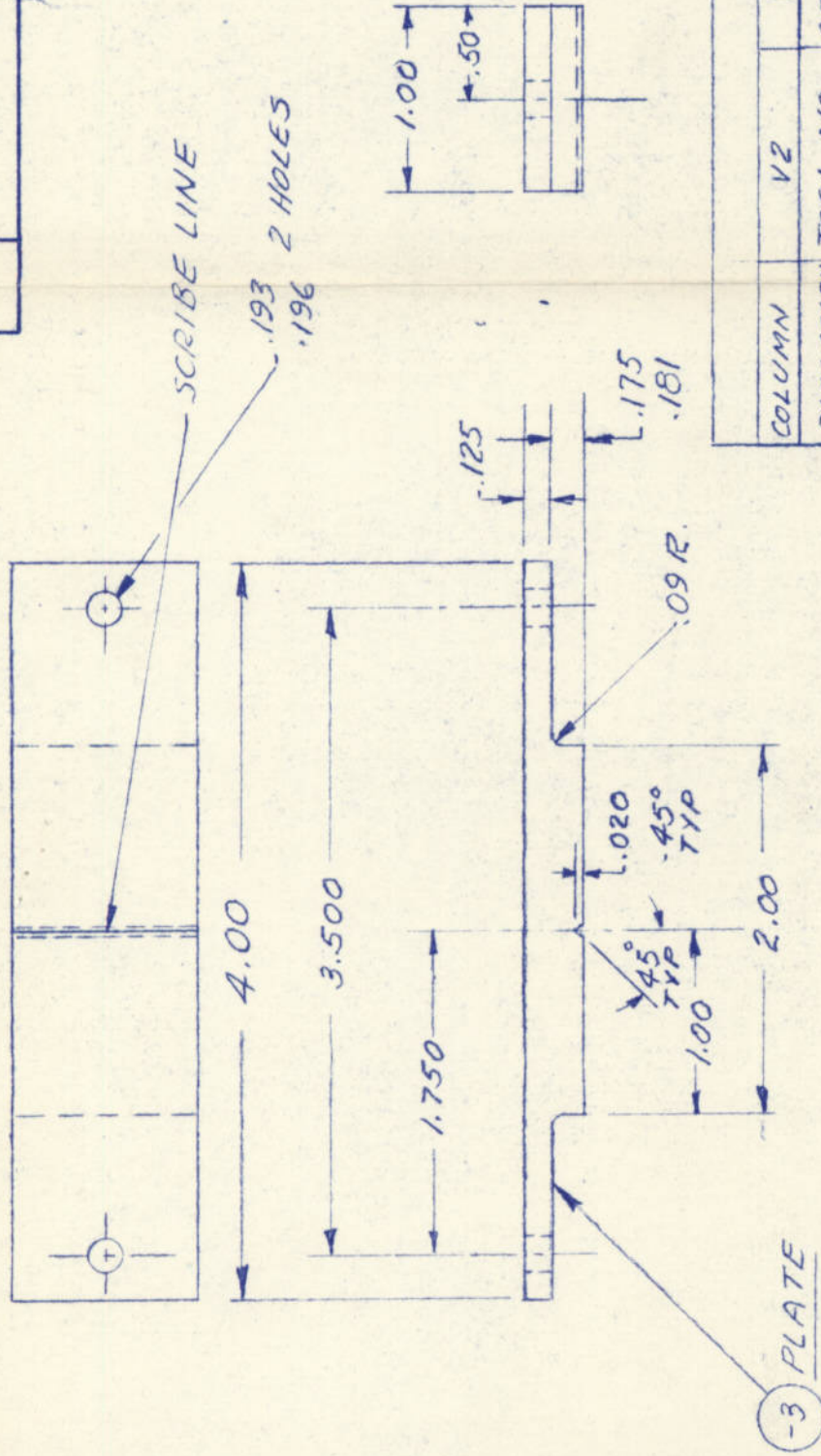
REVISIONS

SYM.	DESCRIPTION	DATE	APPROVAL	DRAFT

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TOOL USAGE BLOCK

COLUMN	V2	V3	V4	V5	V6	V7
PARAGRAPH	TOOL NO.	OPERATION	PART NUMBER & NAME	OPERATION	PART NUMBER & NAME	OF ASSY. NO.
I	T101380	INSTALL	47-266-039 TAIL BOOM EXTENSION	ON	47-260-013 BOOM ASSY. OF	

NO./ASSY.	FLAG	PART NUMBER	PART NAME	COMMERCIAL	STOCK	SPEC. NO.	GOVT. SPEC.	DIA.	THICK	WIDTH	LGTH.	TENSILE 1000 PSI	FINISH CODE	ALT. MATL	UNIT WT.	ZONE
3		T101380-3	PLATE	STEEL 4130	PLATE			COND N	.375	1.25	4.25	90-125	FE CBI			
		T101380	PLATE-ALIGNMENT													

LIST OF MATERIAL

SUPERSEDES		SUPERSEDED BY		SERVICE		DWG. B	
UNLESS OTHERWISE SPECIFIED		NAME		DATE		TITLE	
DIMENSIONS ARE IN INCHES		DRAFTSMAN		8-19-58		PLATE - ALIGNMENT	
TOLERANCES ON DECIMALS		DESIGNER				TAIL BOOM & TAIL BOOM EXTENSION	
.X ± .03		STRESS					
.XX ± .03		CHECKER		8-21-58			
.XXX ± .010		WEIGHTS					
MACHINED SURFACES		GROUP ENG		8-21-58			
EXCEPT AS NOTED		PROJECT ENG		8-21-58			
FINISH SPEC.		CUSTOMER		8-21-58			
QTY. REQD.		APPLICATION		USED ON		HEAT TREAT	
DASH NO.		NEXT ASSY.		47-260-013		SCALE FULL	
		NEXT ASSY.		47J		DWG. NO.	
						T101380	
						SHEET 1 OF 1	

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